

stimuli by arranging them to produce a radial deflexion on a circular time-base drawn by the 50 cyc./sec. mains.

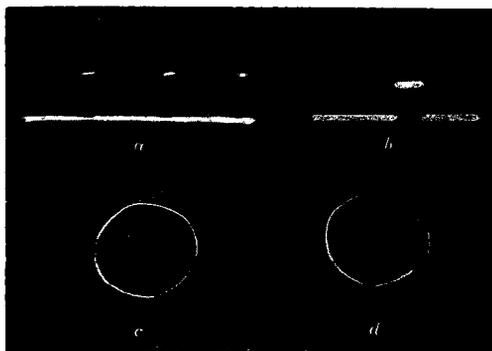


Fig. 2. Oscillograms of stimulator output. Recorded as potential wave-form across living load consisting of human arm with normal muscle-testing electrodes. (a) Stimuli of 1 m. sec. duration at 200 per sec. (b) Stimulus of 100 m. sec. duration at 1 per sec. (c) Stimulus of 19.5 m. sec. calibrated as radial deflexion on 50 cyc./sec. time-base. (d) Stimulus of 2.8 m. sec. similarly demonstrated. Peak voltages: (a) 55 V; (b) 26 V; (c) and (d) 65 V.

Component values for the power pack are not given, as no unusual features appear; regulation is of no importance, as the valves draw similar anode currents and function alternately, resulting in a constant rectifier load; this is of practical interest in a high-output impulse generator. The stimulus characters are very little affected by minor fluctuations in power supply voltage.

No stimulus indicator has been specified, as this depends on the use to which the instrument may be put: both telephone earpiece and indicator neon bulb work satisfactorily at all except the shortest stimuli, and one of these or a time marker may be run off either of the valve anode loads provided sufficient series resistance is included not to shunt the anode resistors significantly. The expense and complication of a magic-eye cathode-ray valve has not been considered desirable.

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A Quenching Furnace Suitable for Small Specimens

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ABSTRACT. A furnace is described for the rapid quenching of small specimens, in lump or in powder form, from temperatures up to about 1000° C. The specimens are enclosed in small evacuated silica, pyrex, or soda-glass containers, according to the temperature quenched from, and these are mounted in holes bored in a steel block which is supported near the centre of the furnace. The arrangement is such that the temperature of the specimen during the annealing treatment, as recorded by a thermocouple, does not change before the specimen enters the quenching medium which is usually iced water. The quenching operation is completed in about 2 sec., and the temperature of the block enveloping the specimens does not alter appreciably during the operation.

The furnace which will be described in this note was designed especially for use with small specimens in lump or in powder form. With the procedure adopted very rapid quenching can be effected.

A sectional diagram of the furnace is shown in Fig. 1. The outer casing is not shown; it can be seen in the two photographs of the furnace in Fig. 2 and its outer dimensions are 11 in. × 11 in. × 21.5 in. The furnace consists of a silica tube *T*, 24 in. long, 2 in. internal bore, and 0.25 in. wall thickness, on which is wound Brightway wire, in turns 0.1 in. apart over a length of about 16 in., symmetrically about the centre of the tube. Both ends of the furnace tube protrude about an inch beyond the Uralite ends of the outer casing which is filled with magnesium oxide to provide thermal insulation. The ends of the furnace winding come to two terminals fixed to the top Uralite cover, the furnace being mounted in a vertical position on a tall stand, made of angle iron, which raises the bottom of the furnace casing about 30 in. above floor level.

A closely fitting Uralite cap is held by a spring against the bottom end of the silica tube and can be readily removed and

displaced sideways by means of the handle *A* (Fig. 2). The Uralite cover over the top end of the tube carries the mechanism in which the specimens are mounted and by means of which they can be made to fall into the quenching medium. This part of the furnace can be seen in Fig. 2; in Fig. 2(a) the cover is seen in position and in Fig. 2(b) it

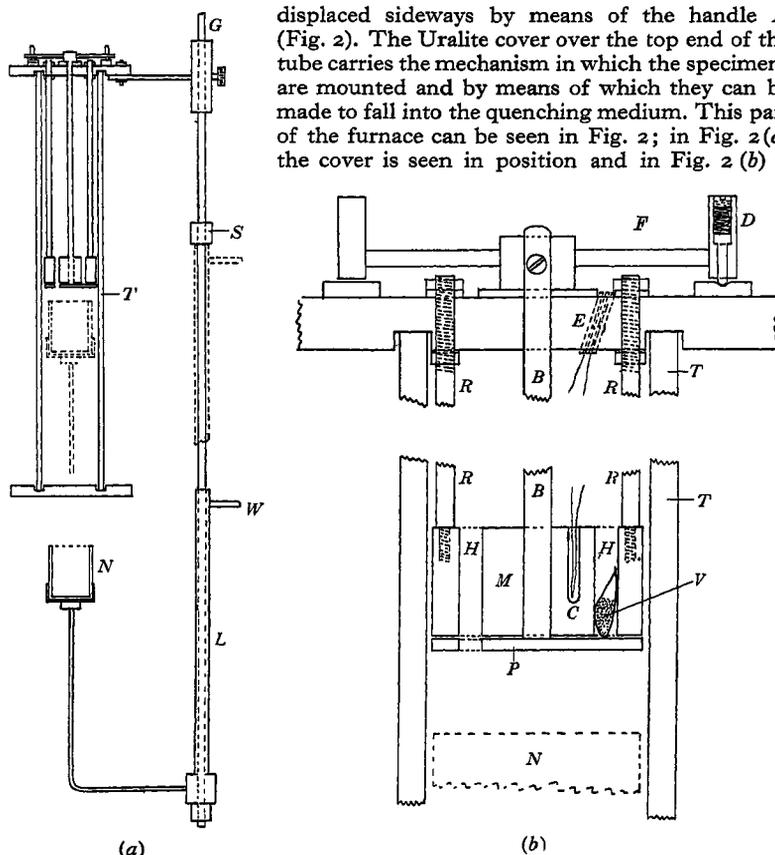


Fig. 1. Sectional diagram of small quenching furnace

has been lifted above the furnace and slightly rotated from its position directly above the tube of the furnace in order that the parts attached to it may be seen more clearly.