





You can now break out the Champagne, and celebrate as you *throw the old panels away!*

### 13. Clean the panel

There will almost certainly be a little residue of the silicone adhesive on the panel. Wet some paper toweling with the Xylol, and wipe the metal until it is clean. (In a pinch, you can try alcohol, but it only softens the adhesive a little, so you'll spend a long time rubbing. Avoid solvents that might attack the paint.)



You should also try to clean any adhesive snot-balls out of the LED and slider holes with the small brush.



#### 14. Insert the right membrane panel

Slide the tails through the slots.



Carefully align the membrane panel so that there is equal clearance all around between the edge and the molding slots.



### 15. Tape the right end of the right membrane panel down

Use two strips of masking tape to hold down the right end of the membrane panel, and keep it in alignment. Make sure the tape is very secure, so that the membrane panel can't move at all.



### 16. Stick the left end of the membrane panel down

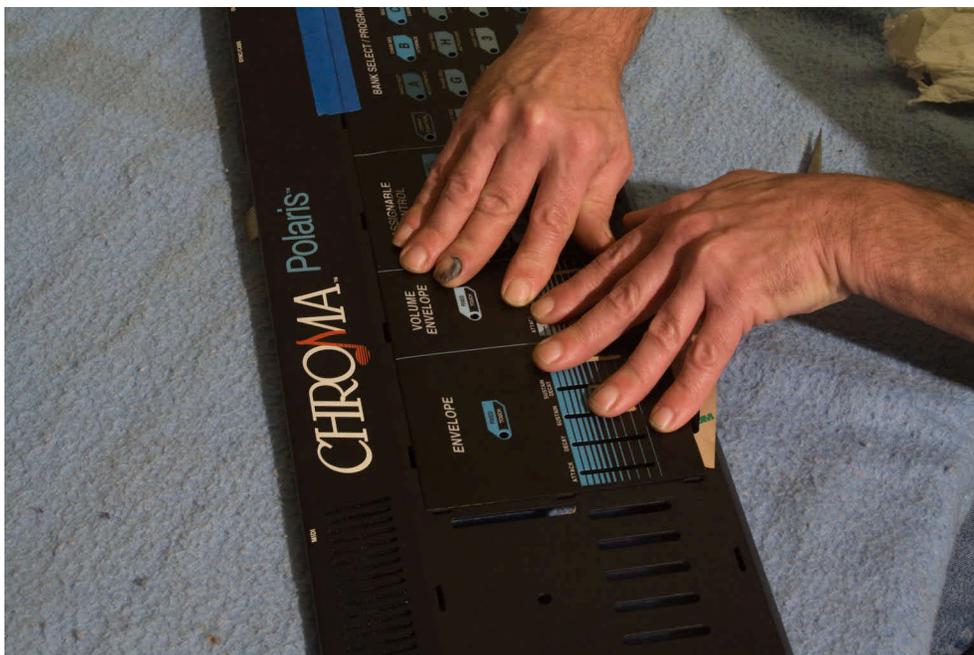
Lift the left end of the membrane panel (trying not to flex it more than necessary) and peel back the corner of the backing paper.

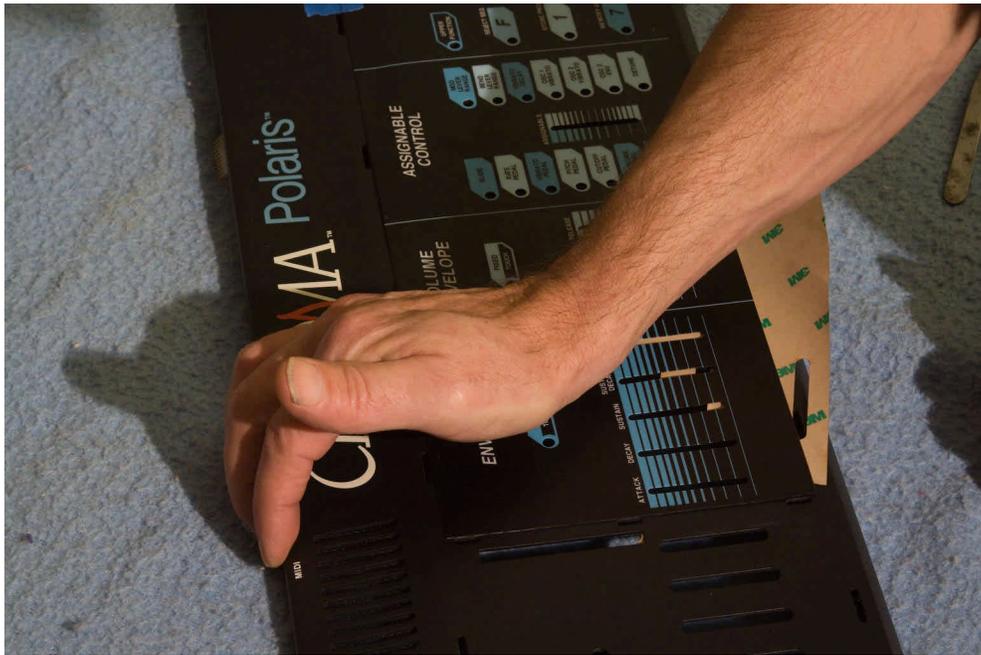


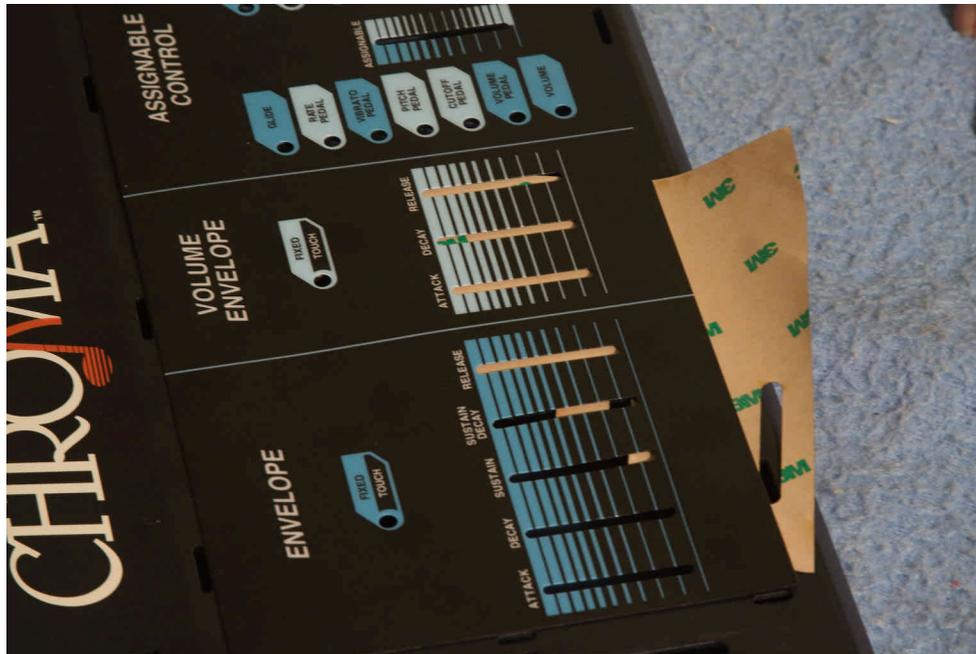
Pull it so that it folds at a 45-degree angle, so that the end can be drawn out along the bottom edge of the membrane panel. *Drawing it out the top edge will not work, because the tails will block your progress.*



*This is where you must be careful.* Once the end of the backing paper is sticking out the bottom edge, lay the membrane panel down and stick it to the metal panel. Do this *slowly* and watch carefully that it remains properly aligned relative to the molding slots. Apply pressure to the panel to stick it firmly in place, and work toward the corner away from the folded backing paper, to avoid capturing any air pockets between the membrane panel and the metal panel.







**17. Stick the rest of the membrane panel down**

Carefully pull the backing paper out until it runs into the masking tape.



Apply pressure progressively following the fold in the backing paper, to avoid capturing air pockets.



Remove the masking tape.



Check the alignment with the molding slots.



Pull the rest of the paper backing out.



It's possible that at some point you will hear the paper begin to tear. If this happens, it will be necessary to lift the unstuck end of the panel up a little, and reach under with tweezers or pliers (or your fingernail) to peel off the bit of paper that has separated from the rest of the sheet.